

SLD series

Features

- 20 inches long arm
- Presser pressure by pneumatic
- Easy accessibility for threading loopers
- Stitch lengths adjusted by needle feed and drop feed motions separately
- No bobbin winding or changing(double chain stitch)
- Compound feed mechanism ensures even feeding of article being sewn

Specifications (SLD-□)

Variety	28R-1	38R-1	48R-1
Number of needle	Two needle	Three needle	Four needle
Max. sewing speed	2,500 s.p.m.		
Max. stitch length	19/64" (7.6 mm)		
Clearance under presser foot	7/16" (11 mm)		
Needle bar stroke	1-7/16" (36.5 mm)		
Needle(standard)	DV x 59 (#22) / 62 x 59 (#140)		
Thread	#8 (standard)		
Thread take up lever	Needle bar type		
Amount of lift of walking foot	3/64"-13/64" standard 3/32" (1 - 5 mm) (standard 2.5 mm)		
Lubrication	Semi-automatic type		
Bed size	30-25/64"x 6-31/32" (772 x 177 mm)		
Working space	20-43/64"x 5-5/16" (525 x 135 mm)		
Motor	Clutch motor		

NOTE

- (1) Speed depends on threads, materials and type of operation
 (2) Specifications subject to change without notice

Gauge size (Max gauge size is 2-inches)

SLD-28R-1	1/4" , 3/16" , 3/8" , 1/2" (Other gauge size available in special order)
SLD-38R-1	1/2"-1/2" , 1/4"-1/4" (Other gauge size available in special order)
SLD-48R-1	1/4"-1/4"-1/4" , 5/16"-5/16"-5/16" , 3/8"-3/8"-3/8" , 1/2"-1/2"-1/2" , 1/4"-1-1/4"