

## HIGHLEAD GC24618-1 (Twin)

### Post bed twin needle sewing machine with driven roller feed



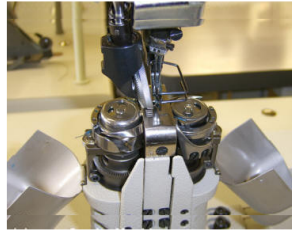
The Highlead GC24618-1 is a twin needle lockstitch post bed machine which features a combined triple feeding system utilizing: needle feed, bottom driven roller feed and top driven roller feed for optimum feeding performance.

The machine is designed for stitching light to medium heavy items such as: leathers, boot tops, shoes, upholstery and other difficult to feed material including: vinyl, polyethylene plastics, oil cloth, canvas, coated and laminated fabrics etc.

The versatile post bed design allows you to stitch hollow, tubular and shaped items which can not normally be done on standard flat bed machines.

The driver top & bottom roller feed system makes it easier to do fancy or detailed stitching where many changes in stitch direction are required.

Two vertical hook & bases are fitted together with a narrow 2.4mm twin needle sewing gauge set



#### Features:

- Versatile post bed shape
- Twin needle lockstitch sewing
- Top & bottom driven roller feed
- Combined needle feed
- Vertical hook & base
- 178mm Post bed height
- Semi-automatic lubrication.
- Narrow 2.4mm Needle gauge

#### Specification:

- Max sewing speed: 3000rpm
- Stitch length: 1.3-4.8mm
- Needle bar stroke: 38mm
- Post bed height: 178mm
- Needle gauge: 2.4mm
- Feed system: Driven Roller
- Presser foot lift by hand: 7mm
- Presser foot lift by foot: 14mm
- Needle Type: DPx5