### Highlead GC24608-2

#### Post bed twin needle walking foot lockstitch machine



The Highlead GC24608-2 is a twin needle heavy duty compound feed walking foot lockstitch machine which features a post-bed design.

The post-bed design is very useful when sewing shaped items or panels etc. and is used when you need to sew into shaped items which can not be done on a standard flat-bed machine.



The 178mm high slim post bed gives you greater access and control when sewing decorative & functional stitching on items like leather upholstery panels, shoe uppers, car seat upholstery etc.

The machine is smooth running, durable, versatile and its robust construction includes: needle roller bearings for the arm & hook shaft etc., cog driven belt assemblies and a semi-automatic oil lubrication system with sump is fitted which reduces wear & tear considerably.

As well as the Post bed shape; It features a heavy duty triple feeding action by way of: bottom feed, needle feed and walking foot top feed and is fitted with two large vertically mounted hook & bases for use with medium to heavy weight materials.

A safety clutch is fitted to help prevent damage to the hooks, bevel gears and other important parts, should the machine become jammed or over-loaded.

The GC24608-2 is a post-bed twin needle, needle feed, walking foot machine for use on medium to heavy weight materials and is suited to sewing for example:

leather upholstery, car upholstery, general upholstery panels/shapes, leather goods, canvas/plastic, handbags, shoe uppers (leather or synthetic leather), sports apparatus, office furniture, soft cushions etc.

### Needle gauge: 8 or 9.5mm

# Features:

E/Versatile Post bed shape
E/Twin needle sewing
E/Large Vertical hooks
E/Reverse stitch lever
E/178mm Post bed height
E/Sump mounted with oil pump
E/Jutomatic hook lubrication
E/Up-to 7mm stitch feature

## Specification:

PiMax sewing speed: 2000rpm
PiStitch length: 0-7mm
PiNeddle bar stroke: 33.4mm
PiTake up stroke: 96mm
PiPresser foot lift by hand: 7mm
PiPresser foot lift by foot: 13mm
PiNeedle size: DPx17 size 23



Post bed with Walking foot & Large hooks