# Highlead GC20518-M

# Twin Needle Lockstitch sewing machine with bottom & needle feed



The Highlead GC20518-M produces two lines of lockstitch sewing and features two vertical-axis rotating hooks. Being of a modern design is has an automatic lubrication system feeding all important moving parts.

The machine has a synchronized feeding system, with the needle bar and bottom feed mechanisms moving in time: to combine into a more stable motion which helps prevent uneven material feeding & ply shifting etc, and results in a better and more precise stitched seam.

All standard features are fitted like: Dial adjustable stitch length, reverse stitch lever, large hand wheel etc. and

Typical users of this Highlead model sew shirts, uniforms, underwear and other light/medium weight garment and fabrics.

Needle gauge: 6.4mm standard (optional: 3.2, 4.8, 9.5 & 12.7mm)

### Features:

- PlAutomatic head lubrication
  Plottom & needle feed
  Plouality robust construction
  PlAutomatic hook lubrication
  PlAutorical axis hook & bases
  PlReverse stitch lever
  PlQuiet balanced head

## Specification:

- P.Max sewing speed: 4000rpm
  P.Stitch length: 0-5mm
  P.Stitch length: 0-5mm
  P.Needle bar stroke: 33.4mm
  P.Trake up stroke: 74.5mm
  P.Presser foot lift by hand: 7mm
  P.Presser foot lift by foot: 13mm
  P.Hook: Vertical type:
  P.Lubrication: Auto pump type
  P.Full UK specification (E model)



Photos show GC20618-B machine which is similar in appearance to the GC20618-M machine