

## Highlead GC0318-1

### Lockstitch sewing machine with Top & Bottom Feed & Large hook

(Bottom feed & walking foot top feed)



The Highlead GC0318-1 is a flat-bed style industrial sewing machine for use on medium & medium-heavy weight materials.

It features a top feed walking foot and bottom feed system, with an alternating foot lift mechanism that is suitable to sew medium & medium-heavy weight materials such as leather, synthetics, canvas, plastics, webbing, upholstery, tarpaulin + heavier than normal standard fabrics.

The balanced sewing machine head benefits from automatic lubrication to reduce wear & tear, resulting in improved durability, lower noise levels, smoother running and minimal maintenance costs.

The fitting of a large hook & base as standard, reduces the number of bobbin changes and helps when using the thicker threads associated with heavier than normal materials. A large stitch length is available up to 8mm.

The heavy duty top walking foot mechanism combined with standard bottom feed; produces a positive feed action and allows true even stitching.

Thick sewing needles are used from size 110 up-to the extra thick size 180.



As well as the usual bottom feed the Highlead GC0318-1 model features a top foot feed assembly



#### Features:

- Top & bottom feeding
- Large Hook & base
- Auto hook lubrication
- Auto head lubrication
- Reverse stitch lever
- Large stitch feature up-to 8mm

#### Specification:

- Max sewing speed: 2000rpm
- Stitch length: 1-8mm
- Needle bar stroke: 35mm
- Presser foot lift by hand: 6mm
- Presser foot lift by foot: 13mm
- Needle size: DPx17

