

Common Specification for all Styles BM 100:

BM100



- Internal forced lubrication system in closed casting with large outside mounted oil filter. Optimized sewing parts for easy processing of bag materials. Minimized presserfoot pressure and independent spring loaded churning section to protect bag material and sewing machine.
- Low noise and vibration.
- Stitch length: easily adjustable from 6.5-12.5 mm (2-4 SPI), standard setting 10 mm (2.5 SPI) Sewing speed: up to 3100 RPM, depending on sewing material and operation
- Sewing capacity: 12 mm Sewing machine hand wheel: working diameter 150 mm (6 inch)
- Standard needle: 9848GF250/100
- Equivalent continuous A-weighted sound pressure level (LpAd) at workstation: 78.5 dB(A) according to ISO 10821-CB-M1 at 2700 RPM and 50% duty cycle.

Model / Pedestal:

BM111C

- Double locked stitch machine with built-in thread chain cutter and plain feed. For attaching filling and discharging tubes on container bags. Guide for filler cord from the top for sealing the needle punctures. Crossing heavy seams is not possible.
- Stitch type 401.
- Needle: 1
- Threads: 2
- Stitch range: 6.5-12.5 mm
- Standard: 10 mm

PN 382 A 735

- Pedestal
- Clutchless electronic drive: 0.55 kW at 4200 RPM, 50/60 Hz

BM111C 2

- Same as BM111C, but with longer sewing parts and with an unique presser foot system for matched seams and for crossing side seams.
- Filler cord also from below.
- Without thread chain cutter.
- For inserting top covers and attaching filling and discharging tubes on container bags.

PN 382 A 735

- Pedestal
- Clutchless electronic drive: 0.55 kW at 4200 RPM, 50/60 Hz