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- 81500B**
- Overedging machine with lower feed and alternating upper feed. For container bags.
  - Standard overedge width 19 mm, parts for widths of 10, 12, 15 mm included, needle size 300/120.
  - Sewing capacity depending on seam width. Standard 16 mm. Max. speed 1200 RPM, stitch type 502.
  - Needle: 1
  - Threads: 2
  - Stitch range: 2 - 4.25 spi

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- 81500A**
- Same as 81500 B, but lower feed and plain upper feed for jute bags.

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- 81500BA**
- Same as 81500 B, except adjusted for needle size 430/172. For simultaneously attaching tightly woven heavy belt tapes.

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- 81500C**
- For matched overseaming on FIBCs.
  - Plain feed with alternating upper feed.
  - 3 thread overedge stitch with high needle throw (71mm)
  - Needle: 1
  - Threads: 3
  - Stitch range: 2 - 4.25 spi

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- 81500BZ3290\***
- Overedging machine with lower feed and alternating upper feed for joining artificial lawn, butted seam.
  - Sewing capacity up to approx. 15 mm, performance test necessary.
  - Seam width 10-12 mm, opened 20-25 mm.
  - Max. speed 1000 RPM, stitch type 502.
  - Needle: 1
  - Threads: 2
  - Stitch range: 2 - 4.25 spi

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- 81500BZ3290P\***
- Same as 81500 BZ 3290, but with additional puller for fabric thickness up to approx. 22 mm. Performance test necessary.

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- 81500CZ3374A**
- Overedging machine with intermittent stepper twin puller. Puller pneumatically lifted.
  - For attaching ropes from 2- 10 mm as border or tensioning rope to nets. Sewing can be parallel or diagonal to the meshes of the net. Performance test necessary.
  - Max. speed 1200 RPM, stitch type 504.
  - For attaching ropes from 10-16 mm - additional parts supplied with machine (throat plate, cloth plate, edge guide) Performance test necessary.
  - Needle: 1
  - Threads: 3
  - Stitch range: 4-12 mm
  - Standard: 10 mm

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81500E

- Overedging machine with lower feed and alternating upper feed.
- Seam width 19 mm, width of butted open seam 35 mm.
- For dyeing and finishing as well as geotextile, felt and filter applications.
- Sewing capacity 13 mm.
- Max. speed 1200 RPM, stitch type 501.
- Needle: 1
- Thread: 1
- Stitch range: 2 - 4.25 spi

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81500B1H

- Overedging machine with built-in electro-pneumatically operated hot thread chain cutter, lower feed and alternating upper feed. For matched side seams on heavy container bags.
- Standard overedge width 19 mm, parts for widths of 10, 12, 15 mm included, needle size 300/120.
- Sewing capacity depending on seam width, standard 16 mm.
- Pneumatically operated presser foot and upper feed dog lifter.
- Pneumatic presser foot spring. Guides for polypropylene filler cord from the top and/or from below for sealing the needle punctures.
- Max. speed 1200 RPM, stitch type 502.
- Needle: 1
- Threads: 2
- Stitch range: 6-13 mm
- Standard: 10 mm

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81500B2

Same as 81500 B 1H, but without thread chain cutter.

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81500BA1H

Same as 81500 B 1H, except adjusted for needle size 430/172. For simultaneously attaching tightly woven heavy belt tapes.

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81500BA2

Same as 81500 B 1H, except adjusted for needle size 430/172 and without thread chain cutter.

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