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- 81300 A
- Safety stitch machine with lower feed and alternating upper feed. 5 mm distance from needle to needle.
  - Overedge seam width 10 mm = total 15 mm.
  - For container bags.
  - Sewing capacity up to 22 mm.
  - Max. speed 1400 RPM, stitch type (401.502).
  - Needles: 2
  - Needle distance: 5.0 mm
  - Threads: 4
  - Stitch range: 2 - 4.25 spi

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- 81300 A1
- Same as 81300 A, but with guides for filler cord from the top and / or from below for sealing the needle punctures of the left needle.

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- 81300 B
- Same as 81300 A, but overedge seam width 19 mm = total 24 mm. 5 mm needle distance from needle to needle.
  - For container bags of tubular woven fabric.
  - Sewing capacity up to 16 mm.
  - Needles: 2
  - Needle distance: 5.0 mm
  - Threads: 4
  - Stitch range: 2 - 4.25 spi

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- 81300 A 1H
- Safety stitch machine with built-in electro-pneumatically operated hot thread chain cutter, lower feed and alternating upper feed. 5 mm distance from needle to needle.
  - Overedge seam width 10 mm = total 15 mm.
  - Pneumatically operated presser foot and upper feed dog lifter.
  - Pneumatic presser foot spring. Guides for polypropylene filler cord from the top and/or from below for sealing the needle punctures of the left needle.
  - For matched side seams on very heavy container bags.
  - Sewing capacity up to 22 mm.
  - Max. speed 1400 RPM, stitch type (401.502).
  - Needles: 2
  - Needle distance: 5.0 mm
  - Threads: 4
  - Stitch range: 2 - 4.25 spi

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- 81300 A 2
- Same as 81300 A 1H, but without thread chain cutter.

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- 81300 B 1H
- Same as 81300 A 1H, but overedge seam width 19 mm = total 24 mm.
  - Sewing capacity up to 16 mm.

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- 81300 B 2
- Same as 81300 A 1H, but overedge seam width 19 mm = total 24 mm and without thread chain cutter.