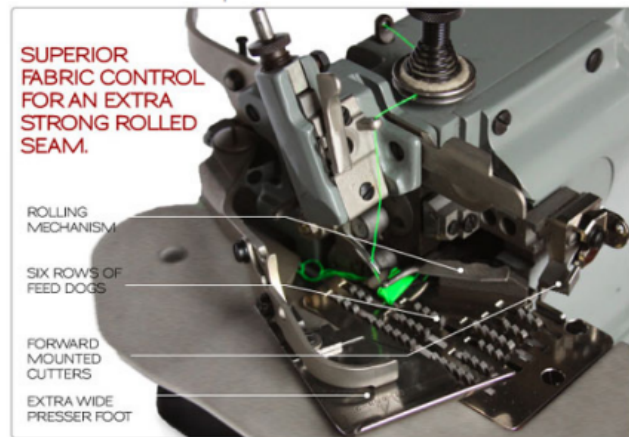


## 72-D3B-2 R | ROLLED EDGE BUTT SEAM SEWING MACHINE



### Description

Designed with:  
**WIDE FEED SYSTEM**  
**NEW cutting system**  
and **THREE FEED DOGS**  
With superior fabric handling the 72 Class machines have become a favorite for Knit goods and a variety of non-woven processes. The 72-D3B-2 R Series **ROLLS THE FABRIC** as it sews creating a tough buttseam for loose knit or woven materials

### Stitch Samples



OPERATING SPEED	2250 RPM
STITCH WIDTH	16MM (5/8")
STITCH RANGE	101MM - 305MM (4-12 SPI)
STANDARD NEEDLE	MERROW 8SDT
MERROW NEEDLE RANGE	MERROW 3SDT - 8SDT
FEDERAL STITCH TYPE	501
MOTOR REQUIRED*	1725 RPM, 60 Hz, 1/2 HP, 110 or 220 volts, 1 or 3 phase
NUMBER OF THREADS	SINGLE THREAD

### 72-D3B-2 R Applications



### The Advantage of the 72-D3B-2 R

The Merrow 72-D3B-2 R Industrial sewing machine produces an exceptionally strong rolled seam, engineered specifically for the end-to-end joining of loose knit and loose woven piece goods. This machine is particularly effective when used with low count materials, where a traditional, flat, butted seam is not feasible.

The 72-D3B-2 R incorporates an extended feed system and a specially engineered rolling device that allows the consistent movement of rolled material within the stitch.

#### WHY it's better

the 72-D3B-2-R has been designed from the ground up for one purpose: to seam loose materials that cannot be joined with a flat seam.

#### HOW it's better

The 72-D3B-2-R will roll the material over and wrap thread around the roll. This creates a secure seam that will withstand more pressure than the fabric when pressure is applied.

#### WHERE it's used

The 72-D3B-2-R is used in any operation where joining loosely woven material with a rolled seam is required.

**The 72-D3B-2 R is a variation of the Merrow 72-D3B-2**