

Machine Description



39500



Curved Needle Overedge One and Two needle

FOR KNITS

- Seaming - light to medium weight materials - 39500QB, CQB, XEQB, CXEQB subclasses: One needle, differential feed overedge seaming.
- Seaming - medium to heavy weight materials - 39500RF, CRF, XERF subclasses: One needle, differential feed overedge seaming.
- Seaming - heavy weight materials - 39500QP subclass: One needle, differential feed overedge seaming.
- Seaming with Reinforced Tape - light to medium weight materials - 39500RA subclass: One needle, differential feed overedge seaming with tape.
- Blind Hemming without Seams - light to medium weight materials - 39500RN, XERN, SD, CSD, XESD, CXESD subclasses: One needle, differential feed overedge blindhemmer.
- Collar Attaching - light to medium weight materials - 39500SE subclass: One needle, differential feed overedge collar attaching.

FOR WOVENS

- Seaming - medium to heavy weight materials - 39500QN, QW subclasses: One and two needle, plain and differential feed overedge seaming.
- Edge Finishing—light to medium weight materials - 39500QJ, QL subclasses: One needle, plain feed overedge edge finishing.
- Intermittent Shirring & Seaming - light to medium weight materials - 39500TM, TT subclasses: One needle, differential feed overedge shirring.
- Zipper Attaching - medium to heavy weight materials - 39500QX, RU, CRU subclasses: One needle, plain feed overedge zipper attaching.

FOR HOSIERY

- Seaming - light weight hosiery materials - 39500RB, XERB, ST, TA, XETA, HUGC, RBAC, UEZ subclasses: One and two needle, differential feed hosiery seamers.

FOR SOCKS

- Seaming - light to medium weight sock materials - 39500RC, CRC, XERC subclasses: Two needle, differential feed sock seamers.

Machine Specifications



Model (For Knits)	39500QB, CQB, XEQB, CXEQB	39500RF, CRF, XERF	39500RN, XERN	39500SD, CSD, XESD, CXESD	39500QP	39500RA	39500SE
Needle	154GAS055/022~150/080						
	standard 070/027			standard 090/038	standard 100/040	standard 080/032	

Material Weight	light to medium knits	medium to heavy knits	light to medium knits	heavy knit, fleece, polar fleece	light to medium knits
Stitch Length Adj.	by changing stitch cams				
Differential Feed Adj.	by changing stitch cams				
Lubrication	automatic				
Lubricating Oil	Union Special Spec 175 (ISO grade 22)				
Stitch Type	504	503	504		
Seam Type	SSa-1	EFO-1	SSa-1		

							
39500QB and CQB	1	3	1/8" or 5/32"	.85~3.2 (2.1 standard)	L~M	8000 RPM	
39500XEQB and CXEQB	1	3	1/8" or 5/32"	.85~3.2 (2.1 standard)	L~M	9000 RPM	
39500RF and CRF	1	3	3/32" or 1/8"	.85~3.2 (2.1 standard)	M~H	8000 RPM	
39500XERF	1	3	1/8"	.85~3.2 (2.1 standard)	M~H	9000 RPM	
39500QP	1	3	1/8"	1.3~3.2 (2.1 standard)	H	7500 RPM	
39500RA	1	3	5/32"	1.6~4.2 (3.2 standard)	L~M	7500 RPM	
39500RN	1	2	3/32"	.85~3.2 (2.1 standard)	L~M	8000 RPM	
39500XERN	1	2	3/32"	.85~3.2 (2.1 standard)	L~M	9000 RPM	
39500SD and CSD	1	2	1/8"	.85~3.2 (2.1 standard)	L~M	8000 RPM	
39500XESD and CXESD	1	2	1/8"	.85~3.2 (2.1 standard)	L~M	9000 RPM	
39500SE	1	3	1/8"	.85~3.2 (2.1 standard)	L~M	8000 RPM	